



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE105-14181W4-15

Job Sheet 200895



Part No: RBE105-14181W4-15

Job Qty: 6 pcs

DAS
21
9-08

Part Name: Base



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/18/19

Job Tracking No:

Due Date: 11/7/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 19502

Note: DWG RBE105-14181W4 Rev.C IPP Rev. A 19.01.11 New issue DP Verify DD/IPP Rev. B 19.09.09 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
95	Waterjet - Omax - 1	5 pcs	11/7/19	11/7/19	0.17	0.50	Waterjet - Omax		ALA/19/09/27
115	NV5000 - 1 - B4B	5 pcs	11/7/19	11/7/19	1.00	5.00	NV5000 - 1 - B4B		ALA/5.0.0. 19-11-6
							NV5000 - 2 - B4B		
116	QC 2	5 pcs	11/7/19	11/7/19	0.00	0.00	QC 2 - 1		ALA/5.0.0. 19-11-6
							QC 2 - 12		
							QC 2 - 14		ALA/5.0.0. 19-11-6
							QC 2 - 17		
							QC 2 - 19		ALA/5.0.0. 19-11-6
							QC 2 - 2		
							QC 2 - 20		ALA/5.0.0. 19-11-6
							QC 2 - 22		
							QC 2 - 23		ALA/5.0.0. 19-11-6
							QC 2 - 25		
							QC 2 - 32		ALA/5.0.0. 19-11-6
							QC 2 - 33		
							QC 2 - 35		ALA/5.0.0. 19-11-6
							QC 2 - 39		
							QC 2 - 4		ALA/5.0.0. 19-11-6
							QC 2 - 40		
							QC 2 - 44		ALA/5.0.0. 19-11-6
							QC 2 - 45		
							QC 2 - 48		ALA/5.0.0. 19-11-6
							QC 2 - 49		
							QC 2 - 50		ALA/5.0.0. 19-11-6
							QC 2 - 51		
							QC 2 - 52		ALA/5.0.0. 19-11-6
							QC 2 - 57		
							QC 2 - 62		ALA/5.0.0. 19-11-6
							QC 2 - 63		
							QC 2 - 8		ALA/5.0.0. 19-11-6

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				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
120 QC 8	5 pcs	11/7/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
130 Outsource - 1 - Heat Treat	5 pcs	11/7/19		ME1001-VC ATL002	2019-11-08
131 Packaging 2-1 - Receive - B4B	5 pcs	11/7/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	

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ME1001-VC ATL002 2019-11-08

NOV 18 2019

				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
132 QC 6	5 pcs	11/7/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	NOV 18 2019 68
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
140 Outsource - 13 - Zinc Plating	5 pcs	11/7/19		GRO002-VC	2019-11-20
150 Packaging 2-2 - Receive - B4B	5 pcs	11/7/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	NOV 29 2019
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
160 QC 6	5 pcs	11/7/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	NOV 29 2019 40
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
170 Packaging 3-1 - Stock - B4B	5 pcs	11/7/19	0.00 0.00	Packaging 3 - 1 - B4B	

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				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-39
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180	QC 21 - SA	5 pcs	11/7/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70

Part Op 95 - Cut blanks 2.3" X 5.85" as per program RBE105-14181W4-15 Rev. **CD**
 Descriptions: 115 - 1-Machine as per folio FC638 FOLIO REV: **AA** DWG REV: **C** 2-Deburr 3-Apply LPS-3 to ALL steel parts
 116 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - 1-Issue P/O; **45059** RC 48-52 2-Bead blast 3-Material type; O1 4-Apply LPS-3 to ALL steel parts 5-Certificate of Conformity is required
 131 - (Receive & Inspect for Damage & Mat'l Certs)
 132 - QC6- All purchased or subcontracted products
 140 - -Issue P/O; **45101** -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; BLACK -Material type; O1 -Certificate of Conformity is required
 150 - (Receive & Inspect for Damage & Mat'l Certs)
 160 - QC6- All purchased or subcontracted products
 170 - Identify as per dwg & Stock Location: _____
 180 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-O1-B-0.500X12.000	AI01 TOOL STEEL BAR 0.500" High X 12.000" Wide	.4500 ft (.09 ea)	95-Waterjet - Omax - 1	5142239

Job Allocations

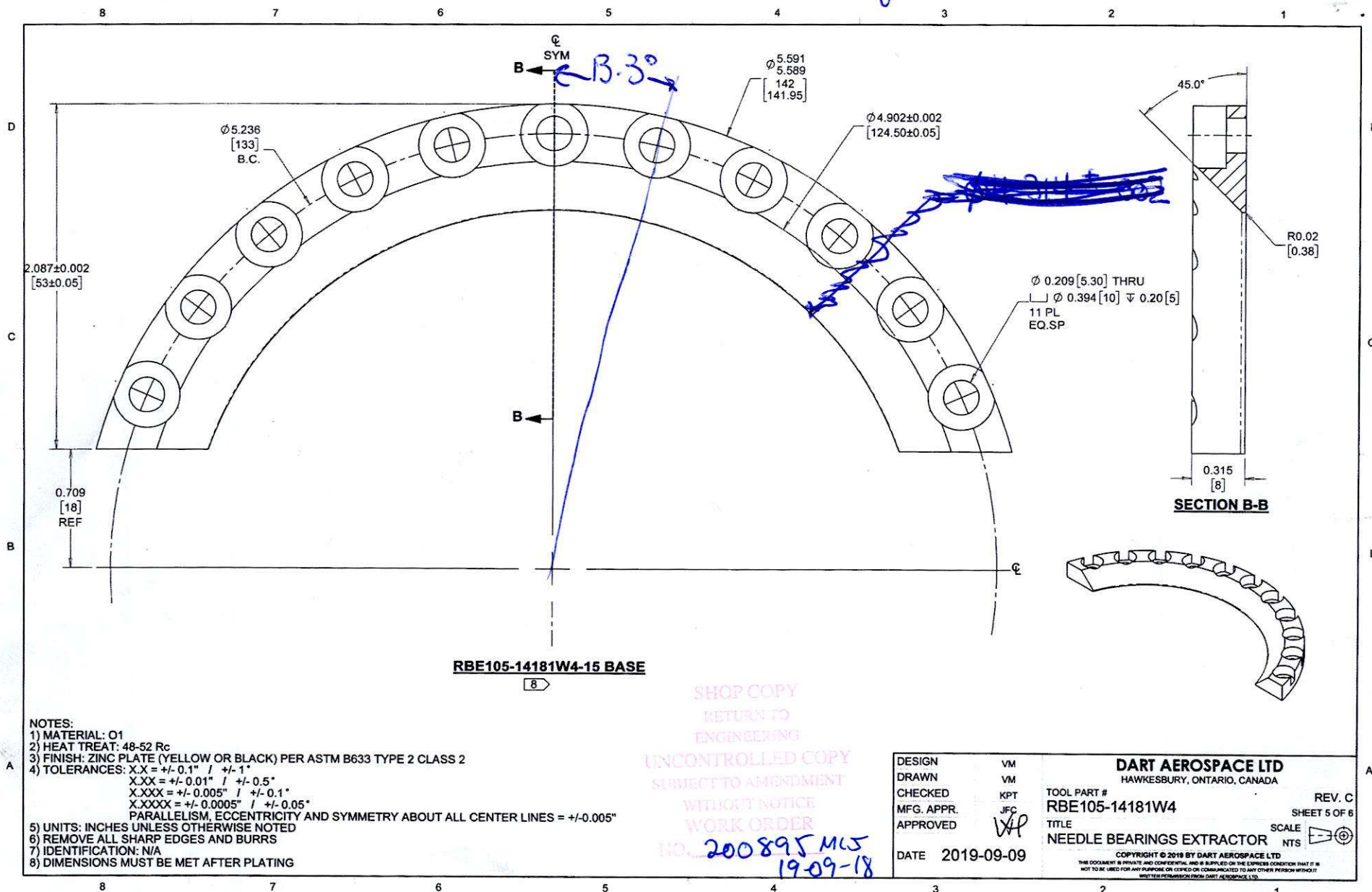
Operation	Component Part	Required	Inventory	Allocated
95-Waterjet - Omax - 1	MT-O1-B-0.500X12.000	0	5	0

Part Specifications

Specifications could not be found.

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19-11-06



Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S217748

Part: RBE105 - 14181W4 - 15

Job No: 200895

Serial No/Batch: S217748

Revision: C

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hamilton, ON K8A 1K7
CANADA
TEL: 1 613 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/27/19



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045059**



Supplier: ATL002-VC
Atlantic Heat Treat 2001
401 Frankcom
Ajax
ON
L1S 1R4 Canada
Phone: 866 257 6395

Attention: Ananth, Nimmy

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045059

PO Date: 11/8/19

Due Date: 11/19/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	200692	PC250-300	PC250-300 Rev 1	Load Beam 1-Issue P/O Heat treat RC 53-56 2-Bead blast 3-Material type 4140 4-Apply LPS-3 to ALL steel parts 5-Certificate of Conformity is required	Firmed	-	11/19/19	3 pcs	0 pcs	3 pcs	\$64.5133/pcs	\$193.54
2	202969	RBE117-12020-W14	RBE117-12020-W14 Rev B	Mounting Ring Input Main Gear Box (Outsource process - Heat Treat) 1-Issue P/O RC 40-45 2-Bead blast 3. Material 4140 -Apply LPS-3 to ALL steel parts 4-Certificate of Conformity is required	Firmed	-	11/19/19	8 pcs	0 pcs	8 pcs	\$16.415/pcs	\$131.32
Line Item Note **4 blanks sent; will be cut into 2 = 8 pcs												
3	200691	PC250-700	PC250-700 Rev 2	Lever Arm 1-Issue P/O RC 42-44 2-Bead blast 3-Material type 4140 4-Apply LPS-3 to ALL steel parts 5-Certificate of Conformity is required	Firmed	-	11/19/19	4 pcs	0 pcs	4 pcs	\$43.75/pcs	\$175.00

Plex 11/15/19 10:14 AM Dart.Guerin.Kimberley



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB045059



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	201020	RBE117-15004W6-17	RBE117-15004W6 Rev B	Ring 1-Issue P/O RC 48-52 2-Bead blast 3-Material type O1 4-Apply LPS-3 to ALL steel parts 5-Certificate of Conformity is required	Firmed	-	11/19/19	7 pcs	0 pcs	7 pcs	\$11.4285/pcs	\$80.00
5	200895	RBE105-14181W4-15	RBE105-14181W4 Rev C	Base 1-Issue P/O RC 48-52 2-Bead blast 3-Material type O1 4-Apply LPS-3 to ALL steel parts 5-Certificate of Conformity is required	Firmed	-	11/19/19	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
6	201019	RBE117-15004W6-15	RBE117-15004W6 Rev B	Spacer Ring 1-Issue P/O RC 48-52 2-Bead blast 3-Material type O1 4-Apply LPS-3 to ALL steel parts 5-Certificate of Conformity is required	Firmed	-	11/19/19	7 pcs	0 pcs	7 pcs	\$11.4285/pcs	\$80.00
7	200890	PC250-530	PC250-530A Rev 1	Shaft 1-Issue P/O Heat treat RC 44-46 2-Bead blast 3-Apply LPS-3 rust inhibitor 4-Material type 4140 5-Certificate of Conformity is required	Firmed	-	11/19/19	3 pcs	0 pcs	3 pcs	\$26.6666/pcs	\$80.00
8	201077	PC250-610	PC250-610 A	Pin 1-Issue; P/O RC 42-44 2-Bead blast 3-Material type 4140 - lightly oil parts after bead blast 4- Certificate of Conformity is required	Firmed	-	11/19/19	20 pcs	0 pcs	20 pcs	\$4.00/pcs	\$80.00

Grand Total: \$899.86

Shurin



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB045059



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/15/19 10:14 AM Dart.Guerin.Kimberley

Shipping Ticket

Sold To: 1448
DART AEROSPACE LTD.
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7

Ship To: 168769
DART AEROSPACE LTD.
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7

Page 1 of 1

Purchase Order Number	Packing List No	Customer Job No	Route	Carrier
POHB045059				

Quantity	Part No. / Part Name / Part Description	Pounds
6 PCS	MATERIAL 01 BEAD BLAST AND HEAT TREAT TO 48-52RC C OF C, PRT# RBE105-14181W4-15, JOB# 200895	

Container Type	# Of Containers	Cust Cont Id	Container Type	# Of Containers	Cust Cont Id
BOX	1				

NOTICE: OUR LIABILITY IS LIMITED TO OUR INVOICE CHARGES ONLY

Shipped Complete

Quantity Shipped: 6

Pounds Shipped: 1.00

RECEIVED

NOV 18 2019

DART AEROSPACE LTD.

Order No.: 171978

Shipped Complete

Quantity Shipped: 6.00

Received By:

Date:

Pounds Shipped: 1.00

Sold To: DART AEROSPACE LTD.

Shipped ON: 11/14/2019

Certification

Date: 11/15/2019

Entry Date: 11/14/2019

Page: 1 of 1

To:DART AEROSPACE LTD.
1270 ABERDEEN ST

Purchase Order No.: POHB045059

Packing List No.:

HAWKESBURY ON K6A 1K7

Material: 01

We are pleased to provide you with the following Certificate of Compliance.

Quantity	Part Number / Part Name / Part Description	Pounds
6	6 PCS MATERIAL 01 BEAD BLAST AND HEAT TREAT TO 48-52RC C OF C, PRT# RBE105-14181W4-15, JOB# 200895	1

Insp. Type	Scale	Minimum	Maximum	Number	Other
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Customer Requirements:

Harden rockwell

Results:

Harden ROCKWE 48. 52. 50. TESTED AS PER SAMPLING PLAN

HEAT TREATED TO 50 RC AS PER CUSTOMER REQUEST

DAS
68
9-89

STATEMENT OF LIMITED LIABILITY (PLEASE READ CAREFULLY). ALL WORK IS ACCEPTED SUBJECT TO THE FOLLOWING CONDITIONS: It is recognized that even after employing all the scientific methods known to us, hazards still remain in metal treating. THEREFORE, OUR LIABILITY SHALL NOT EXCEED TWICE THE AMOUNT OF OUR CHARGES FOR THE WORK DONE ON ANY MATERIAL (FIRST TO REIMBURSE FOR THE CHARGES AND SECOND TO COMPENSATE IN THE AMOUNT OF THE CHARGES), EXCEPT BY WRITTEN AGREEMENT SIGNED BY THE METAL TREATER. THE CUSTOMER, BY CONTRACTING FOR METAL TREATMENT, AGREES TO ACCEPT THE LIMITS OF LIABILITY AS EXPRESSED IN THIS STATEMENT TO THE EXCLUSION OF ANY AND ALL PROVISIONS AS TO LIABILITY ON THE CUSTOMER'S OWN INVOICES, PURCHASE ORDERS OR OTHER DOCUMENTS. IF THE CUSTOMER DESIRES HIS OWN PROVISIONS AS TO LIABILITY TO REMAIN IN FORCE AND EFFECT, THIS MUST BE AGREED TO IN WRITING, SIGNED BY AN OFFICER OF THE TREATER, IN SUCH EVENT, A DIFFERENT CHARGE FOR OUR SERVICES REFLECTING THE HIGHER RISK TO TREATER, SHALL BE DETERMINED BY THE TREATER AND CUSTOMER. THE TREATER MAKES NO EXPRESS OR IMPLIED WARRANTIES AND SPECIFICALLY DISCLAIMS ANY IMPLIED WARRANTY OF THE FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY, AS TO THE PERFORMANCE CAPABILITIES OF THE MATERIAL AS HEAT TREATED, OR THE HEAT TREATMENT THE AFOREFENTIONED LIMITATION OF LIABILITY STATED ABOVE IS SPECIFICALLY IN LIEU OF ANY EXPRESS OR IMPLIED WARRANTY, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS, AND OF ANY OTHER SUCH OBLIGATION ON THE PART OF THE TREATER. No claim for shortage in weight or count will be entertained unless presented within five (5) working days after receipt of materials by customer. No claim will be allowed for shrinkage, expansion, deformity, or rupture of material in treating or straightening, except by prior written agreement, as above, nor in any case for rupture caused by or occurring during subsequent grinding. Whenever we are given material with detailed instructions as to treatment, our responsibility shall end with the carrying out of those instructions. Failure by a customer to indicate plainly and correctly the kind of material (i.e., proper alloy designation) to be treated, shall cause an extra charge to be made to cover any additional expense incurred as a result thereof, but shall not change the limitation of liability stated above. Customer agrees there will be no liability on the treater in contract for any special, indirect or consequential damages arising whatsoever, including but not limited to personal injury, property damage, loss of profits, loss of production, recall or any other losses, expenses or liabilities allegedly occasioned by the work performed on the part of the treater. It shall be the duty of the customer to inspect the merchandise immediately upon its return, and in any event claims must be reported prior to the time that any further processing, assembling or any other work undertaken. OUR LIABILITY TO OUR CUSTOMERS SHALL CEASE ONCE ANY FURTHER PROCESSING, ASSEMBLING OR ANY OTHER WORK HAS BEEN UNDERTAKEN ON SAID MATERIAL. No agent or representative is authorized to alter the above conditions, except by writing duly signed by an officer of treater.

JOSE GONZALEZ
QUALITY CONTROL

ATLANTIC HEAT TREATING 2001 LTD



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045161



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045161

PO Date: 11/20/19

Due Date: 11/28/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-11-22

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	200895	RBE105-14181W4-15	RBE105-14181W4 Rev C	Base -Issue P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; BLACK -Material type O1 -Certificate of Conformity is required	Firmed X6	-	11/28/19	6 pcs	0 pcs	6 pcs	\$25.00/pcs	\$150.00
2	R203298	BNR-73P		Stiffener ZINC PLATTING YELLOW (RED BARN) -Issue P/O; -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Conformity is required	Firmed X17	-	11/28/19	17 pcs	0 pcs	17 pcs	\$5.50/pcs	\$93.50

NOV 29 2019

NOV 27 2019



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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PURCHASE ORDER

POHB045161



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	R203300	8NR-44P		Stiffener 3 Hole ZINC PLATTING YELLOW (RED BARN) -Issue P/O; -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Conformity is required	Firmed	-	11/28/19	14 pcs	0 pcs	14 pcs	\$4.95/pcs	\$69.30

X14

NOV 27 2019

DP

Grand Total: \$312.80

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Guerin

Plex 11/22/19 10:33 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(024311-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupaltech.com

Bon de Livraison / Packing Slip

024311 - 2

Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
29-Nov-2019		Jigar Patel		POHB045161				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir / Back Order
1	RBE105-14181W4-15 Rev.C	RBE105-14181W4 ZINC BLACK [ZINC BLACK] AS PER ASTM B633 TYPE - 2, SC - 2 0.0003 "	ZINC CH	6	6	0	0	0

DAS
40
9-89

RECEIVED
NOV 29 2019
DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

1 Box

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
Our financial and legal responsibility will not be higher than the amount of invoice.